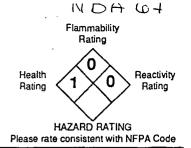


PORSF 11.3.125.14 04/30/90



## **MATERIAL SAFETY DATA SHEET**

SECTION I NAME AND PRODUCT

MANUFACTURER'S NAME

NORTON COMPANY

ADDRESS (STREET, CITY, STATE AND ZIP CODE)

1 NEW BOND STREET, WORCESTER, MA 01615-0008

SECTION I NAME AND PRODUCT

CONTACT

THOMAS Z. RICHARDS

EMERGENCY TELEPHONE NO.

508-795-2690

**RESINOID BONDED GRINDING WHEELS** 

TRADE NAME, COMMON NAME OR SPECIFICATION

CHEMICAL FAMILY OR PRODUCT TYPE

ANY GRADE

SECTION II COMPOSITION PER 29CFR 1910.1200 (G) (4)

CHEMICAL NAME	MAX %	COMMON NAME	REG* (Y/N)	CAS #	OSHA PERMISSIVE EXPOSURE LIMIT	ACGIH TLV	CARCII OGEN (Y/N)
Alpha-Alumina	90	Alundum, Seeded Gel	Y	1344-28-1	10mg/m³ (Total Dust)	10mg/m³ (Total Dust)	N
Silicon Carbide	90	Crystolon	Y	409-21-2	10mg/m³ (Total Dust)	10mg/m³ (Total Dust)	N
Zirconia Alumina	90	NZ, ZF, ZS	Y	**NAIF	5mg/m³ (as Zirconium)	5mg/m³ (as Zirconium)	N

The grinding wheel may be comprised of 1 or more of the above abrasives. The chemicals listed below may be a part of the bond system.

uorides (as F)	3	***N/A	Υ .	***N/A	2.5mg/m³	2.5mg/m³	N
Calcium Oxide	3	Lime	Y	1305-78-8	5mg/m³	2mg/m³	N
Glass, Fibrous or Dust	10	Fiberglass	Y	**NAIF	**NAIF	10mg/m³	N
®Silicon Dioxide	<1	Crystalline Silica	Υ	14808-60-7	0.1mg/m³ .	0.1mg/m³	Υ

<sup>\*</sup>Materials are regulated by OSHA 29 CFR 1910.1200, Hazard Communication Standard, and/or the Massachusetts General Law Chapter 111F, Right To Know Regulations.

## SECTION III PHYSICAL AND CHEMICAL DATA

BOILING POINT "NAIF	MELTING POINT "NAIF	SPECIFIC GRAVITY 2-4
VAPOR PRESSURE "NAIF	PERCENT VOLATILE BY VOL "NAIF	VAPOR DENSITY "NAIF
EVAPORATION RATE "NAIF	SOLUBILITY IN WATER Slight	SOLUBILITY IN ALCOHOL "NAIF
SOLUBILITY IN OTHER SOLVENT "NAIF	APPEARANCE AND ODOR SOLID PRODUCT: MAY O	SIVE OFF ODOR IN USE.

## SECTION IV SPECIAL PRECAUTIONS

PRECAUTIONS TO BE TAKEN IN HANDLING AND STORAGE - NONE. OTHER PRECAUTIONS:

"NAIF

SECTION V CORROSIVITY AND REACTIVITY DATA

	_	-		-		-
USE	P	A		S	F	
126						
120	·	υ.	Э.			

STABILITY	UNSTABLE	X STABLE	POLYMERIZATION	MAY OCCUR	WILL NOT OCCUR	
OMPATAB	BILITY (MATERIALS TO	AVOID)				
					<u> </u>	
DECOMPOSIT	TION PRODUCTS					
In use, dust	and decomposing or			the workpiece will be s	significantly greater than the grinding wheel	-
	s. Coolants may pro	oduce other decomposition	products.			
component	s. Coolants may pro	oduce other decomposition	products.			4

"NAIF - NO APPLICARI F INFORMATION FOLIND

\*\*\*N/A - NOT APRI ICARI E

<sup>19</sup> Actual grinding tests with wheels known to contain Crystaline Silica did not produce any detectable amount of respirable free Silica.

S	ECTION VI HEALTH, FIRST AID AND ME	DICAL DATA
PRIMARY ROUTE(S) OF ENTRY	ACUTE AND CHRONIC HEALTH EFFECTS AND EFFECTS OF OVEREXPOSURE	FIRST AID AND MEDICAL INFORMATION
INHALATION (During Grinding)	ACUTE: COUGHING, SHORTNESS OF BREATH. CHRONIC: MAY AFFECT BREATHING CAPACITY.	REMOVE TO FRESH AIR. ARTIFICIAL RESPIRATION AS NEEDED. OBTAIN MEDICAL ASSISTANCE.
INGESTION (During Grinding)	NO KNOWN ADVERSE EFFECTS, BUT INGESTION NOT RECOMMENDED.	OBTAIN MEDICAL ASSISTANCE.
SKIN (During CONTACT & Grinding) ABSORPTION	SOME MAY EXPERIENCE SKIN IRRITATION FROM DUST.	WASH AFFECTED AREAS WITH SOAP AND WATER. OBTAIN MEDICAL ASSISTANCE.
EYE (During Grinding)	DUSTS MAY IRRITATE EYES.	WASH WITH LARGE AMOUNTS OF WATER. OBTAIN FIRST AID AND MEDICAL ASSISTANCE, IF NEEDED.
OTHER POTENTIAL HEALTH RISKS (During Grinding)	GRINDING MAY CREATE ELEVATED SOUND LEVELS WHICH MAY AFFECT HEARING AND MAY AGGRAVATE PREEXISTING RESPIRATORY CONDITIONS.	OBTAIN MEDICAL ASSISTANCE. THERE IS LIMITED INFORMATION THAT CRYSTALLINE SILICA IS A CARCINOGEN.

# SECTION VII STORAGE, HANDLING AND USE PROCEDURES

NORMAL STORAGE AND HANDLING SEE ANSI STANDARD B7.1.

NORMAL USE

HANDLE WITH ADEQUATE VENTILATION. SEE OSHA 29CFR 1910.94 (VENTILATION) and 29CFR1910.1000 (AIR CON TAMINANTS)

STEPS TO BE TAKEN IN CASE OF LEAKS OR SPILLS.

NORMAL CLEANUP PROCEDURES.

WASTE DISPOSAL METHOD

STANDARD LANDFILL METHODS CONSISTENT WITH APPLICABLE FEDERAL, STATE AND LOCAL LAWS. PRODUCTS WITH LISTED FLOURIDES MAY HAVE SLIGHTLY SOLUBLE FLOURIDE SWARF.

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D FLOURIDES MAY HAVE	SLIGHTLY SOLUBLE FLO	UNIDE SWARF.		

#### SECTION VIII PERSONAL PROTECTION INFORMATION RESPIRATORY PROTECTION (SPECIFY TYPE) AS NEEDED. FOR APPROVED DUST RESPIRATORS SEE OSHA 29CFR 1910.134. **VENTILATION** LOCAL RECOMMENDED MECHANICAL **RECOMMENDED** (GENERAL) OTHER \*\*NAIF **PROTECTIVE GLOVES** AS DESIRED BY USER **EYE PROTECTION** RECOMMENDED SEE OSHA 29CFR 1910,133 OTHER EQUIPMENT AS NEEDED HEARING PROTECTION SEE OSHA 29CFR 1910.95 (HEARING PROTECTION) MEASURES TO BE TAKEN DURING REPAIR AND MAINTENANCE OF CONTAMINATED EQUIPMENT THAT HAS BEEN IN CONTACT WITH THIS MATERIAL. SEE SECTION VII & VIII

	SI	CTION IX FIRE AN	D EXPL	OSION HAZARD DA	ATA		
FLASH POINT	**NAIF	METHOD USED **	**N/A	FLAMMABLE LIMITS	LEL N/A	UEL ***N/A	
EXTINGUISHING	MEDIA	USE WATE	R				
SPECIAL FIRE F	IGHTING PROCE	DURES NONE					(
EXPLOSION POT	CENTIAL	**NAIF					

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